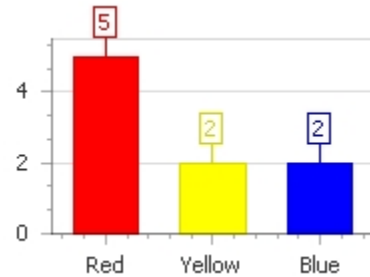


Shift Summary Report

Line:
Stamping

1st Shift
Date: 01/25/2012

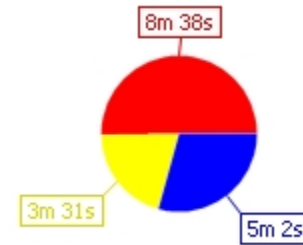
Total Occurrences



Top Occurrences

Switch	Occurrences
Red	2
Quality	1
Maint.	1
Amber	1
SW #7	1

Total Duration



Top Duration

Switch	Duration
Stopped	7m 23s
Quality	4m 45s
Amber	3m 28s
Red	40s
SW #1	23s

Device:

Press 1

Occurrences



Duration



Problem Reports

Switch	Start	Duration	Tier 1	Tier 2	Tier 3	Description
Red	9:07 AM	16s	Trim Pierce	Scrap build up	Scrap shoot	Offal caught on scrap shoot and caused pile up. Quick look while freeing jam looked like the shoot is worn or damaged on NE side 1/2 way down.
Red	9:12 AM	24s	Blank Loader	Electrical	Other Electrical	'Do not load' light on curtain burned out so materials tried to load and broke curtain. Filled out req to replace with LED light.

Device:

Press 2

Occurrences



Duration



Problem Reports

Switch	Start	Duration	Tier 1	Tier 2	Tier 3	Description
Stopped	9:06 AM	7m 23s	Blank Loader	Electrical	Other Electrical	New equipment is overloading circuit causing loader to fault out.

Shift Summary Report

Device:

Press 3

Occurrences



Duration



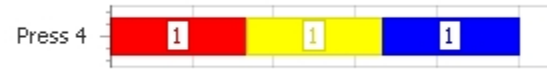
Problem Reports

Switch	Start	Duration	Tier 1	Tier 2	Tier 3	Description
Maint.	9:14 AM	12s	Blank Loader	Electrical	Damaged wire	test

Device:

Press 4

Occurrences



Duration



Problem Reports

Switch	Start	Duration	Tier 1	Tier 2	Tier 3	Description
SW #1	9:10 AM	23s	Blank Loader	Electrical	Set Up	Handler ID cable loose. This is the old design handler cable that doesn't have a positive lock connector.